

**CHARNWOOD BOROUGH COUNCIL****POLLUTION PREVENTION AND CONTROL ACT 1999****ENVIRONMENTAL PERMITTING (ENGLAND AND WALES)  
REGULATIONS 2016****PERMIT REF. NO. 042**

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Charnwood Borough Council hereby permits, under regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016

**ALLTRUCK PLC (LOUGHBOROUGH DEPOT)**

Registered office:

**7 SAINT JOHN STREET, MANSFIELD, NOTTINGHAMSHIRE, NG18 1QH**

To operate a vehicle refinishing activity at:

**ALLTRUCK PLC (LOUGHBOROUGH DEPOT), 17 BAKEWELL ROAD,  
LOUGHBOROUGH, LEICESTERSHIRE, LE11 5QY**

subject to the conditions outlined in this document. The conditions contained herein shall apply from the date of the Permit unless otherwise stated.

Name	Date
Beverly Green	18 May 2017

Authorised on behalf of Charnwood Borough Council

Permit issued by:  
Regulatory Services, Environmental Protection, Southfields, Southfields Road,  
Loughborough, Leicestershire LE11 2TX

## **Introductory note**

### ***This introductory note does not form a part of the permit***

The following Permit is issued under Regulation 13 of the Environmental Permitting (England and Wales) Regulations 2016 (SI 2016/1154), as amended, ("the EP Regulations") to operate an installation carrying out one or more of the activities listed in Section 6.4 of the LAPPC Regulations, namely:

"Any activity of repainting or re-spraying road vehicles or parts of them if the activity may result in the release into the air of particulate matter or of any volatile organic compound and the carrying on of the activity is likely to involve the use of 1 or more tonnes of organic solvents in any period of 12 months".

### **Status Log**

The status log of the permit sets out the permitting history, including any variations issued.

<b>Detail</b>	<b>Date</b>	<b>Comment</b>
Permit determined	30 March 1994	
Variation notice	4 February 2004	Revised permit issued
Variation notice	12 February 2007	Revised permit issued
Variation notice	12 May 2011	Revised permit issued
Variation notice	05 January 2015	Revised permit issued
Permit Transfer	18 March 2015	Transferred to Alltruck Plc
Variaiont Notice	18 May 2017	Revised layout and booths

### **Origins of the conditions contained in the permit**

The Secretary of State has issued various guidance notes to local authorities to assist with determining conditions. The conditions within this permit have been derived from the following guidance note:

PG 6/34 (11) Respraying of Road Vehicles

### **Description of Process**

The installation includes:

- i) Accident repair and new build workshop
- ii) Spraybooth - Burntwood Double Plant Spray/bake booth fitted with dry filtration to remove particulates and fed with warm air from a gas-fired burner for curing /baking
- iii) External bunded paint store.
- iv) Finishing Shop – sign-writing and final preparation works including polishing and replacing trim parts.

Preparation and new build work takes place in the workshop shown in Appendix 2.

The spray booth is used to spray lorry trailers. These are provided with warmed filtered air from a gas burner and filtered air extraction along each side of each booth, exhausts to atmosphere.

Paints are delivered to the premises already mixed, where they are stored in the banded paint store shown in Appendix 2. A small quantity is mixed on site from a mixing scheme for minor jobs. The paint is applied using HVLP guns, the guns are cleaned in an enclosed automatic gun cleaner positioned next to the spray booth.

The permitted activity includes all ancillary operations such as:

- Handling and storage of raw and waste materials containing or contaminated with VOC's;
- Preparation of vehicles for spraying, including dust generating processes such as grinding, sanding and welding;
- Paint mixing and gun cleaning processes.

### **Principle Emissions**

The key emissions from the process consist of VOC and particulate matter from spraying and coating activities.

**End of Introductory Note**

The above named company is permitted to operate a vehicle refinishing installation subject to compliance with the following conditions:

## Permit Conditions

### Non-VOC emissions

1. The non-VOC emission requirements, methods and frequency of monitoring set out in Table 1 below, shall be complied with.

Table 1 – non-VOC emission limits

Substance	Source	Emission limit	Type of Monitoring	Monitoring frequency
Particulate matter	From spray booth	10 mg /Nm <sup>3</sup>	By guarantee supplied by the spray booth constructor	None required

*All emissions shall be determined at the standard reference conditions of 273.15K and 101.3kPa, without correction for water vapour content.*

2. The operator shall implement a maintenance schedule a copy of which shall be made available to a duly authorised officer of Charnwood Borough Council upon request. The operator shall inform Charnwood Borough Council in writing of any significant changes to the schedule.
3. Dusty wastes shall be stored in closed containers.
4. Dry sweeping of dusts and dusty wastes shall not be used.
5. The operator shall keep records of inspections, tests and monitoring in relation to the provisions specified in Table 1 above. In such cases:
  - ) current records shall be kept on site and made available to a duly authorised officer of Charnwood Borough Council to examine on request,
  - ) records shall be kept by the operator for at least two years.
6. In the case of abnormal emissions, or malfunction or breakdown leading to abnormal emissions the operator shall:
  - ) investigate immediately and undertake corrective action,
  - ) adjust the process or activity to minimise those emissions, **and**
  - ) promptly record the events and actions taken,

- ) notify Charnwood Borough Council without delay, if the emission is likely to have an effect on the local community.

### VOC emissions

7. Surface preparation and painting operations shall be carried out using only coating materials, which are placed on the market for use in vehicle refinishing bodyshops (as identified by a label on the container containing the following information - a description of the product by identification of the contents as a subcategory of Directive 2004/42/CE, the relevant VOC limit values in g/l as referred to in Annex II of Directive 2004/42/CE and the maximum content of VOC in g/l of the product in a ready to use condition”).

*For information, the individual bodyshop products that are covered by this permit are listed in Appendix 3 of Process Guidance Note 6/34 (11), extract provided in Appendix 3 of this permit.*

8. The products used in coating shall be prepared and applied in accordance with the suppliers' instructions. Under no circumstances shall the product be thinned with more than the supplier's stated quantity or percentage of thinner.

*For information, the maximum, application-ready VOC contents for individual categories of products are listed in Table 4.2 of Process Guidance Note 6/34 (11), extract provided in Appendix 4 of this permit.*

9. All paint spraying operations shall be carried out in a totally enclosed booth under negative pressure, to prevent fugitive emissions of VOCs.

10. Spray applied coatings shall be applied to commercial vehicles using one of the following methods:

- ) high volume low pressure (HVLP) (maximum atomisation pressure 67.5kPa) spraying equipment;
- ) Air assisted airless spraying equipment; or
- ) Airless spraying equipment.

11. All spray guns cleaning shall be carried out in an automatic, totally- enclosed equipment cleaning machine. The cleaning machine shall be provided with the minimum of exhaust ventilation that is necessary to prevent the fugitive emission of organic solvent vapour when the machine is opened for introduction or removal of equipment, or for the changing of cleaning solvent.

12. All spray gun testing and sprayout following cleaning shall be carried out in the equipment cleaning machine with the extraction running in accordance with a written procedure, a copy of which shall be made available to an authorised officer of Charnwood Borough Council on request . The operator shall inform Charnwood Borough Council in writing of any significant changes to the written procedure.

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13. Cleaning solvents shall be dispensed by a piston type dispenser or similar contained device, when used on wipes.
  14. Solvent contaminated wipes and other wastes shall be handled in accordance with a written procedure a copy of which shall be made available to an authorised officer of Charnwood Borough Council upon request. The operator shall inform the Council in writing of any significant changes to the written procedure.
  15. Organic solvent containment and spillage equipment shall be readily available in all organic solvent handling areas.
  16. All solvent containing coatings, thinners and related materials and equipment cleaning materials shall be stored:
    - ) in the containers in which they were supplied, with the lid securely fastened at all times other than when in use;
    - ) within spillage collectors, of suitable impervious and corrosion-proof materials and capable of containing 110% of the largest container;
    - ) away from sources of heat.

*For information, these conditions should not conflict with the requirements of occupational health and safety regulations*

17. All solvent containing wastes shall be stored:
  - ) in suitable sealed containers with a securely fastened lid, and labelled so that all that handle them are aware of their contents;
  - ) within spillage collectors, of suitable impervious and corrosion-proof materials and capable of containing 110% of the largest container;
  - ) away from sources of heat.
18. Cleaning operations involving organic solvents shall be reviewed every two years, to identify opportunities for reducing VOC emissions. This will include identification of cleaning steps that can be eliminated or alternative cleaning methods. Charnwood Borough Council shall be provided with a report on the conclusions of the review, within eight weeks of it being completed.
19. Spares and consumables, particularly those subject to continual wear shall be held on site, or shall be available at short notice from guaranteed suppliers, so that spraybooth breakdowns can be rectified rapidly.
20. Waste solvents and waste coatings shall be recycled off site. Copies of receipts of waste materials sold for recycling shall be kept for three years.

**Visible and odorous emissions**

21. All releases to air, other than condensed water vapour, shall be free from persistent visible emissions.
22. All emissions to air shall be free from droplets.
23. There shall be no offensive odour beyond the site boundary as perceived by an authorised officer of Charnwood Borough Council.
24. Emissions from combustion processes shall in normal operation be free from visible smoke and in any case shall not exceed the equivalent of Ringelmann Shade 1, as described in British Standard BS 2742:1969.

**General Conditions**

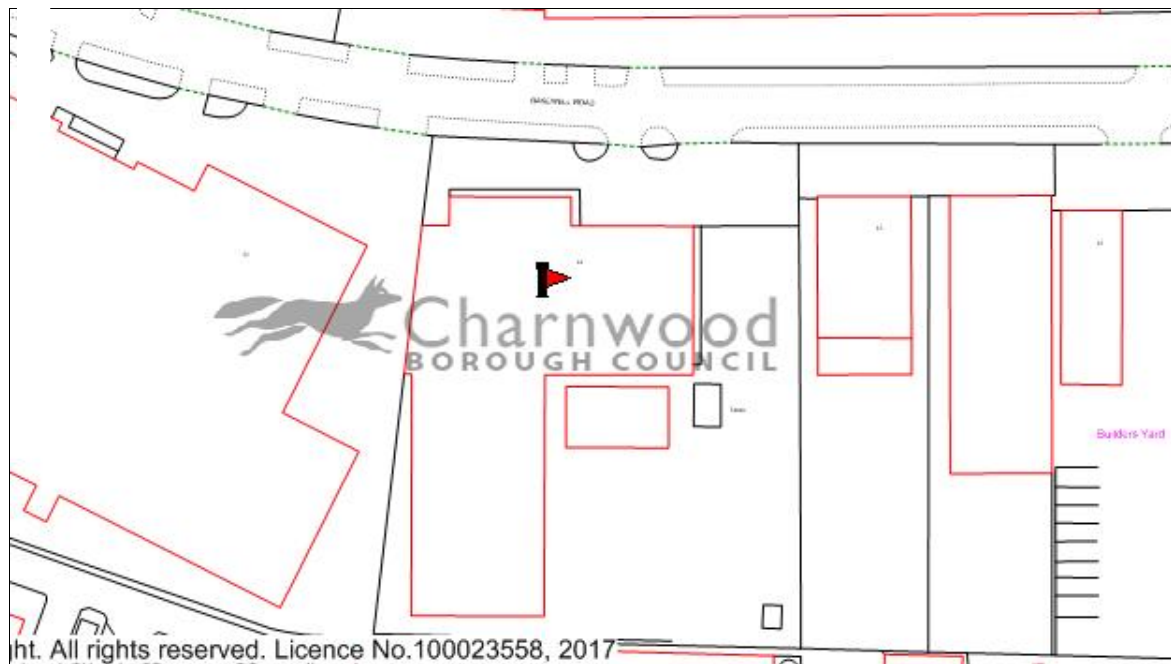
25. Exhaust stacks serving the spray booth shall terminate approximately 3 m above the roof height of any buildings within 15M of the stacks.
26. Staff at all levels shall receive the necessary training and instruction in their duties relating to control of the process and emissions to air. Particular emphasis shall be given to:
  - ) awareness of their responsibilities under this permit;
  - ) minimising emission on start up and shut down;
  - ) action to minimise emissions during abnormal conditions.
27. A record of staff training and instruction, comprising the name of the trainee and the subject-matter of the training, shall be maintained by the operator and shall be available to a duly authorised officer of Charnwood Borough Council on request.
28. A written record of all maintenance carried out in accordance with Condition 2 shall be made available for inspection by a duly authorised officer of Charnwood Borough Council on request.

**End of Conditions**

**Appendix 1**

**Site Location**

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Appendix 2

Site Layout



### Appendix 3

#### Extract from Appendix 3 PG 6/34 (11): Individual bodyshop products covered by this permit

- a) 'preparatory and cleaning' means products designed to remove old coatings and rust, either mechanically or chemically, or to provide a key for new coatings:
- (i) preparatory products include gunwash (a product designed for cleaning spray-guns and other equipment), paint strippers, degreasers (including anti-static types for plastic) and silicone removers;
  - (ii) 'precleaner' means a cleaning product designed for the removal of surface contamination during preparation for and prior to the application of coating materials;
- b) 'Bodyfiller/stopper' means heavy-bodied compounds designed to be applied to fill deep surface imperfections prior to the application of the surfacer/filler;
- c) 'primer' means any coating that is designed for application to bare metal or existing finishes to provide corrosion protection prior to application of a primer surfacer:
- (i) 'surfacer/filler' means a coating designed for application immediately prior to the application of topcoat for the purpose of corrosion resistance, to ensure adhesion of the topcoat, and to promote the formation of a uniform surface finish by filling in minor surface imperfections;
  - (ii) 'general metal primer' means a coating designed for application as primers, such as adhesion promoters, sealers, surfacers, undercoats, plastic primers, wet-on-wet, non-sand fillers and spray fillers;
  - (iii) 'wash primer' means coatings containing at least 0,5 % by weight of phosphoric acid designed to be applied directly to bare metal surfaces to provide corrosion resistance and adhesion; coatings used as weldable primers; and mordant solutions for galvanised and zinc surfaces;
- d) 'topcoat' means any pigmented coating that is designed to be applied either as a single-layer or as a multiple-layer base to provide gloss and durability. It includes all products involved such as base coatings and clear coatings;
- e) 'base coatings' means pigmented coatings designed to provide colour and any desired optical effects, but not the gloss or surface resistance of the coating system;
- f) 'clear coating' means a transparent coating designed to provide the final gloss and resistance properties of the coating system;
- g) 'special finishes' means coatings designed for application as topcoats requiring special properties, such as metallic or pearl effect, in a single layer, high-performance solid-colour and clear coats, (e.g. anti-scratch and fluorinated clear-coat), reflective base coat, texture finishes (e.g. hammer), anti-slip, under-body sealers, anti-chip coatings, interior finishes; and aerosols.

**Appendix 4****Extract of Table 4.2 PG 6/34 (11) : Product categories and maximum application ready VOC contents**

	<b>Product Subcategory</b>	<b>coatings</b>	<b>VOC g/l(*)</b>
a	Preparatory and cleaning	Preparatory	850
		Pre-cleaner	200
b	Bodyfiller/stopper	All types	250
c	Primer	Surface/filler and general (metal) primer	540
		Wash primer	780
d	Topcoat	All types	420
e	Special finishes	All types	840
(*) g/l of ready for use product. Except for subcategory (a) any water content of the product ready for use should be discounted			

## Explanatory Notes

**These notes do not comprise part of the permit but contain guidance relevant to it.**

### Inspections

Regular inspections will be made by officers of Charnwood Borough Council (without prior notice), in order to check and ensure full compliance with this permit.

### BAT ( Best Available Techniques)

The Permit includes conditions that have to be complied with. It should be noted that aspects of the operation of the installation which are not regulated by conditions of the Permit are subject to the implied condition that the Operator shall use the best available techniques for preventing or, where that is not practicable, reducing emissions from the installation. Techniques include both the technology used and the way in which the installation is designed, built, maintained, operated and decommissioned.

### Change in Operation of the Installation

If you, the operator proposes to make a change in operation of the installation you must at least 14 days before making the change, notify Charnwood Borough Council in writing. The notification must contain a description of the proposed change in operation. It is not necessary to make such a notification if an application to vary this permit has been made and the application contains a description of the proposed change. A 'change in operation' means a change in the nature or functioning, or an extension, of the installation, which may have consequences for the environment.

### Health and Safety at Work and Other Statutory Requirements

The responsibility you have under legislation for Health, Safety and Welfare in the workplace remains in force. In addition, the Permit does not relieve you of your obligations to obtain planning permission, hazardous substances consent, discharge consent from the Environment Agency, Building Regulations approval, or some Waste Disposal Licences.

### Submission of Information

Note that the Permit requires the submission of certain information to the Local Authority (LA). In addition, the LA has the power to seek further information at any time under the EP Regulations provided that it acts reasonably.

### Public Registers

Considerable information relating to Permits including the Application is available on public registers in accordance with the EP Regulations. Certain information may be withheld from public registers where it is commercially confidential or contrary to national security. The onus is on the Operator to provide a clear justification for each item to be kept from the register. Applications for information to be excluded from the Public Register on grounds of National Security should be made to the Secretary of State.

### Variations to the Permit

This Permit may be varied in the future (by the LA serving a Variation Notice on the Operator). If the Operator itself wants any of the Conditions of the Permit to be changed, it must submit a formal Application. The Status Log within the Introduction will include summary details of this Permit, variations issued up to that point in time and state whether a consolidated version of the Permit has been issued.

### Surrender of the Permit

Where the Operator intends to cease the operation of an installation (in whole or in part) The LA should be informed in writing, such notification must include the information specified in the EP Regulations.

### Transfer of the Permit or part of the Permit

Before the Permit can be wholly or partially transferred to another person, an Application to transfer the Permit has to be made jointly by the existing and proposed holders. A transfer will be allowed unless the LA considers that the proposed holder will not be the person who will have control over the operation of the installation or will not comply with the conditions of the transferred Permit.

### Annual Subsistence Fee

Under the EP Regulations the holder of a permit is required to pay a fee for the subsistence of the permit. This fee is payable annually on 1st April. You are advised that under the provisions of the EP Regulations, if you fail to pay the fee due promptly, Charnwood Borough Council may revoke the permit. You will be contacted separately each year in respect to this payment.

### Talking to us

Please quote the Permit Number if you contact Charnwood Borough Council about this Permit. To contact Charnwood Borough Council please use the telephone number 01509 634636 or any other number notified in writing to the Operator by Charnwood Borough Council for that purpose.

### **Right To Appeal**

Anyone who is aggrieved by the conditions attached to a Permit can appeal to the Secretary of State. Appeals must be sent within 6 months from the date of the permit (normally the date on the bottom of the permit).

Appeals should be addressed as follows:-

The Planning Inspectorate  
Environmental Appeals Administration  
Room 4/19 Eagle Wing  
Temple Quay House  
2 The Square  
Temple Quay  
Bristol BS1 6PN

An appeal will not suspend the effect of the conditions appealed against; the conditions must still be complied with.

There are no forms or charges for appealing. However for an appeal to be valid, appellants are legally required to provide information detailed below:

- i. A statement of the grounds of appeal
- ii. A copy of any relevant permit
- iii. A copy of any relevant correspondence between the appellant and the regulator
- iv. A statement indicating whether the appellant wishes the appeal to be in the form of a hearing or dealt with by way of written representations.

At the same time, the notice of appeal and documents (i) and (iv) must be sent to the Council.

In determining an appeal against one or more conditions, the Regulations allow the Inspector or Secretary of State to affirm or quash conditions or to add new conditions

You will be liable for prosecution if you fail to comply with the conditions of this permit. If found guilty, the maximum penalty for each offence if prosecuted in a magistrates Court is an unlimited fine and/or 12 months imprisonment. In a Crown Court it is an unlimited fine and/or a 5 years imprisonment.

Our enforcement of your permit will be in accordance with the Regulator's Compliance Code.